



REAR BLOCK KIT INSTALLATION INSTRUCTIONS

INTRODUCTION

A professional mechanic should perform installation. Read instructions completely before starting installation. Check all suspension mounting areas for signs of fatigue and stress cracks. Vehicles equipped with single outlet exhaust may require some modification due to drive shaft angle.

INSTALLATION

- 1) Raise rear of vehicle and place jackstands a few inches in the front of the rear spring front hanger. Lower vehicle onto stands keeping slight pressure in axle. Chalk front tires to prevent rolling.
- 2) If longer rear brake hose is being used, see separate instructions. Remove rubber hose from steel line. Attach relocating bracket to factory mount with bolts furnished. Carefully bend metal line to meet through the bottom of the new mount. Bleed brakes and check all lines for leaks.
- 3) Remove tires, U-bolts and shocks. Ease down jack being careful not to over extend vent or brake hoses.
- 4) Check the spring perches for signs of collapse or cracking and replace if necessary. Position the Dick Cepek blocks with the tall end facing rearward. Be sure block alignment pin fits properly into the hole in the spring perch.
- 5) Raise axle up to meet with spring (be sure head of alignment pin fits properly into the hole in the block. Position u-bolt plates and U-bolts. Torque U-bolts to factory specifications using an "X" tightening pattern.
- 6) Install new Dick Cepek Race Series shock absorbers.

FINAL PROCEDURES

- 1) Check all nuts and bolts to be sure they are all properly tightened.
- 2) Check for proper clearances of brake lines, vent tubes, wires and hoses.
- 3) INSTALL WARNING DECAL (metallic sticker) TO THE INSIDE OF THE DOOR JAM NEXT TO THE V.I.N. PLATE.
- 4) HANG MIRROR TAG WITH WARNING AND WARRANTY REGISTRATION CARD FROM REAR VIEW MIRROR!
- 5) Re-adjust headlights to proper setting.
- 6) Be sure to recheck all nuts and bolts torque after about 100 miles.

COMMON TORQUE SPECS:

- 1/2" 65-80 FT./ LBS.
- 9/16" 75/90 FT./ LBS.
- 5/8" 85-110 FT./ LBS.

